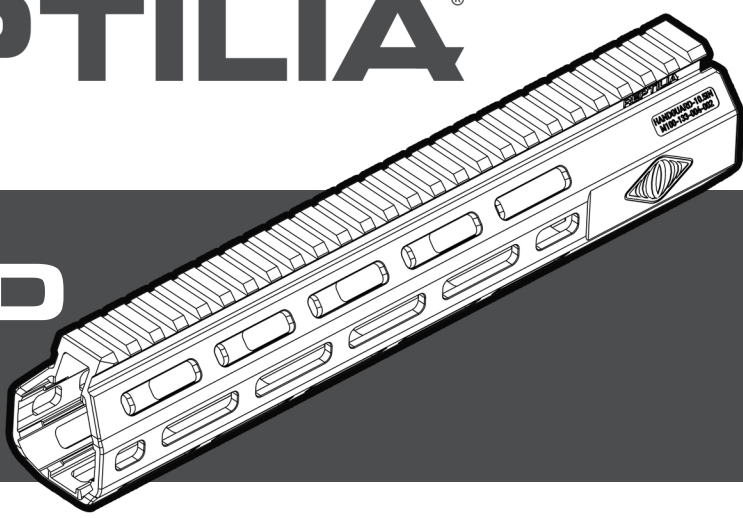




REPTILIA®

HANDGUARD INSTALTION

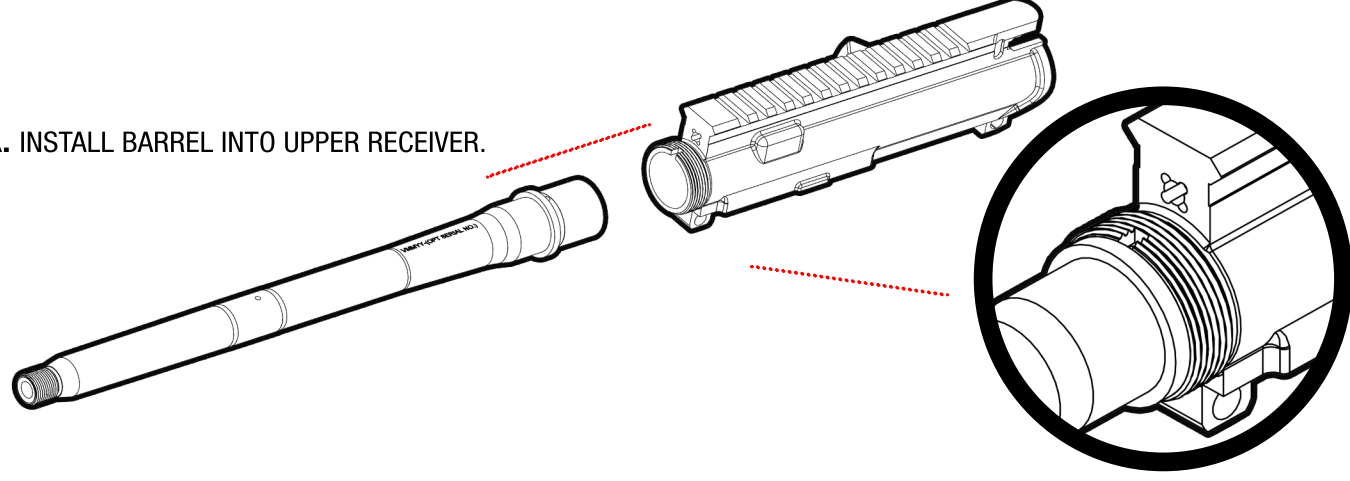


IMPORTANT ENSURE YOUR FIREARM IS UNLOADED AND CLEARED PRIOR TO INSTALLING ANY ACCESSORIES. IF YOU HAVE ANY DOUBTS OR QUESTIONS ABOUT THESE INSTALLATION INSTRUCTIONS, WE RECOMMEND YOU HAVE THE WORK DONE BY A QUALIFIED GUNSMITH.

TOOL(S) RECOMMENDED

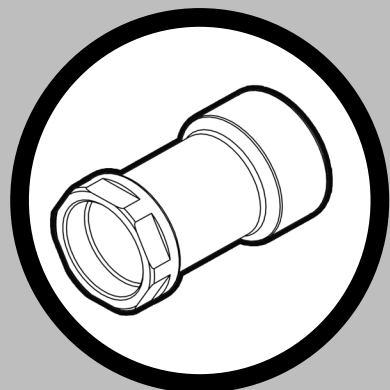
UPPER RECEIVER ACTION ROD | RED LOCTITE | TORQUE WRENCH | REPTILIA'S OR Q'S BARREL NUT WRENCH | RED LOCTITE

A. INSTALL BARREL INTO UPPER RECEIVER.

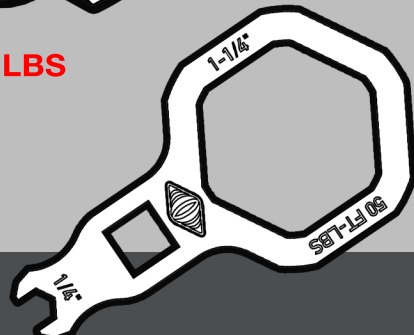


B. THREAD BARREL NUT ONTO RECEIVER.

USING A TORQUE WRENCH, TORQUE THE 1-1/4" DRIVE BARREL NUT TO 50 FT-LBS.
NOTE: WHEN USING A TORQUE WRENCH IT IS A GOOD PRACTICE TO ENSURE THAT THE DRIVE WRENCH IS PERPENDICULAR TO THE TORQUE WRENCH TO ENSURE PROPER TORQUE IS APPLIED.

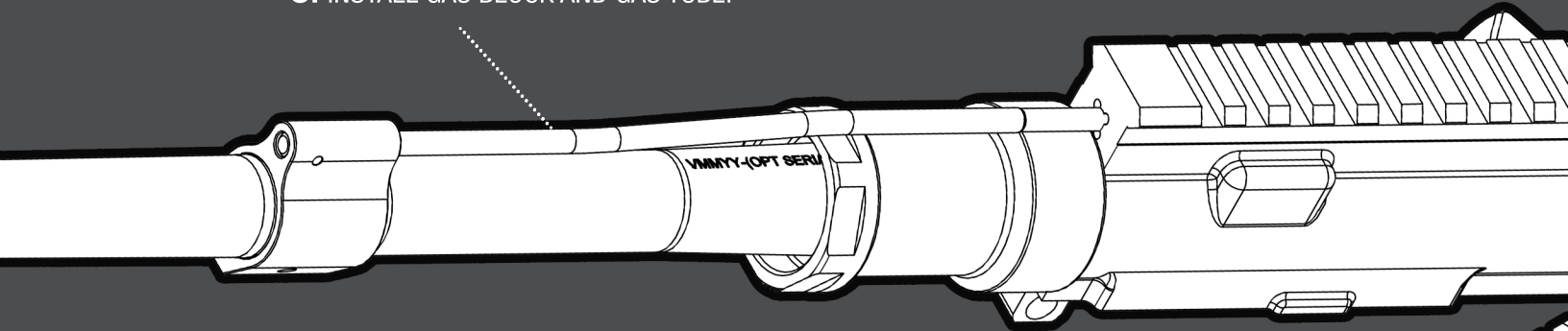


50 FT-LBS



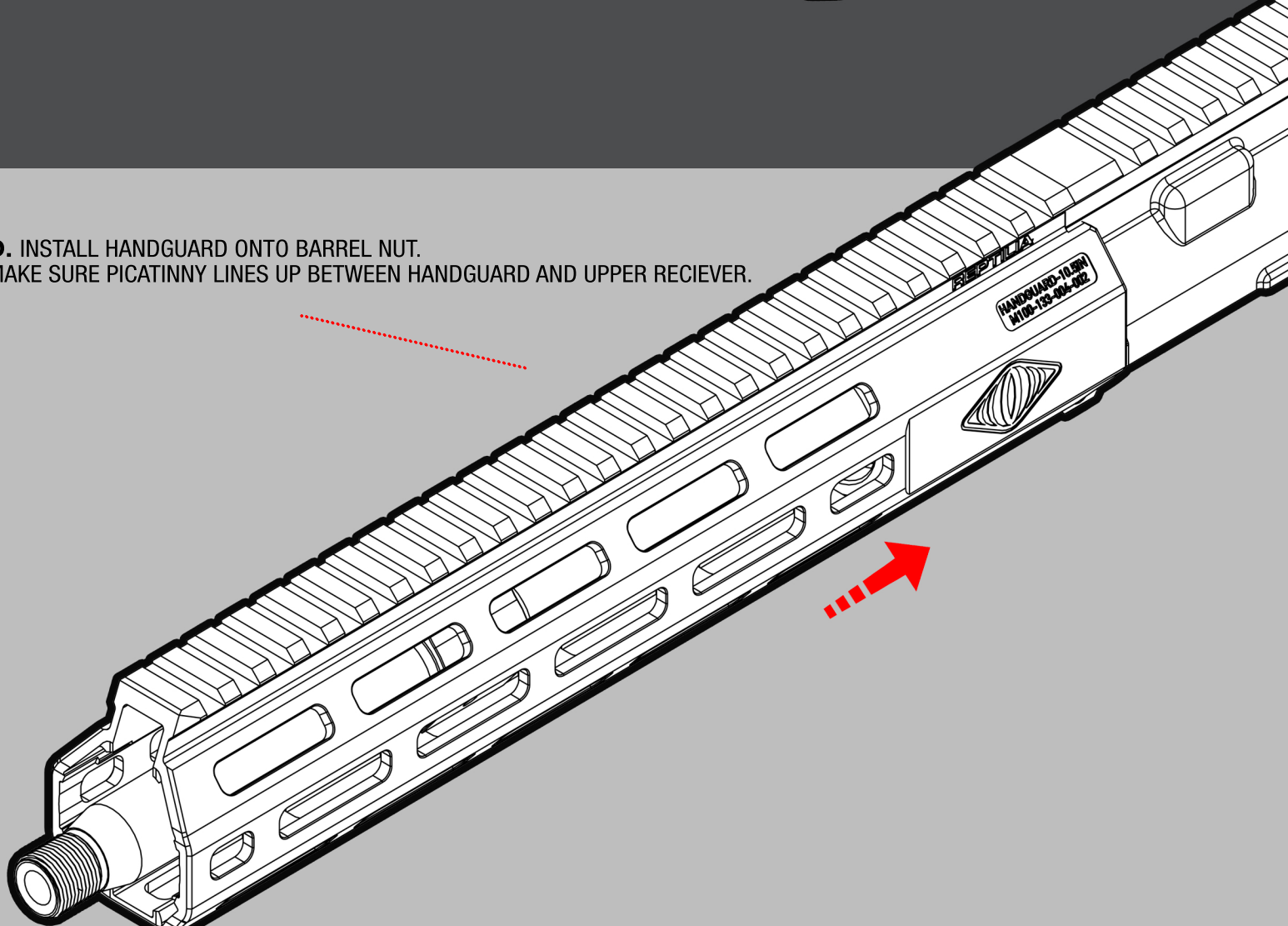
BARREL NUT WRENCH

C. INSTALL GAS BLOCK AND GAS TUBE.



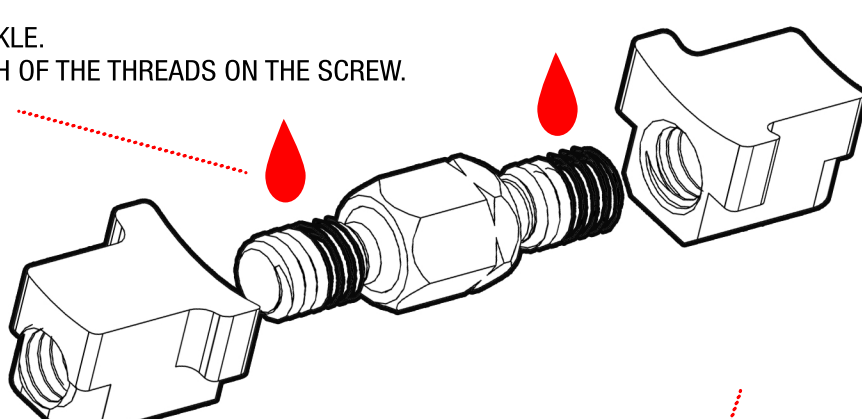
D. INSTALL HANDGUARD ONTO BARREL NUT.

MAKE SURE PICATINNY LINES UP BETWEEN HANDGUARD AND UPPER RECIEVER.



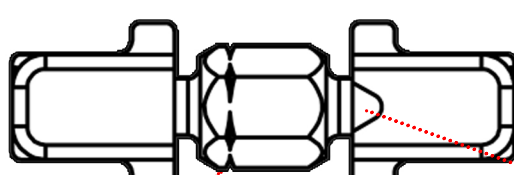
E. DISASSEMBLE TURNBUCKLE.

APPLY RED LOCTITE TO EACH OF THE THREADS ON THE SCREW.



F. REASSEMBLE TURNBUCKLE IN ORIGINAL ORIENTATION.

COLLAPSE TURNBUCKLE ASSEMBLY TO SHORTEST CONFIGURATION.
ENSURE THAT ALL PARTS OF THE ASSEMBLY ARE IN THE ORIENTATION SHOWN.



NOTCHES ON HEX, FACE TOWRDS CHAMBER

ARROW/ "V" FACES TOWARDS MUZZLE

G. INSERT TURNBUCKLE ASSEMBLY INTO SLOT ON BOTTOM OF HANDGUARD.

TIGHTEN THE TURNBUCKLE ASSEMBLY BY TURNING THE 1/4" DRIVE CENTER HEX SCREW CLOCKWISE UNTIL IT IS HANDTIGHT. YOU SHOULD NOTICE THE TWO NUTS ON EACH END EXPANDING OUTWARD.
DOUBLE CHECK THAT HANDGUARD IS ALIGNED TO THE UPPER RECEIVER PROPERLY.

